

ABRL

Date: Wednesday, 2/1/2006 11:36:12 AM
User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	'S' LOCKING SEAL
Job Number :	25702		
Estimate Number :	10052		
P.O. Number :	N/A	Part Number :	D2126
This Issue :	2/1/2006	Drawing Number :	D2126 REV. C
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	C
Previous Run :	24668	Material :	N/A
Written By :	<i>See comment below</i>		Due Date : 2/8/2006
Checked & Approved By :	<i>06.02.01</i>		Qty: 200 Um: Each
Comment :	Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM		

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *500*

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

u 06.02.01

200

2.0 D2126 Seal



Comment: Qty.: 0.0000 f(s)/Unit Total : 0.0000 f(s)
Seal

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

AR 06/04/28 500

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

u 06.04.28

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *SI333*

C 06/04/28 200

184.94

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 2 Date: 26/5/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 'S' LOCKING SEAL

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Handwritten: 06/05/02 (200)

Job Completion



Handwritten: 06/05/02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

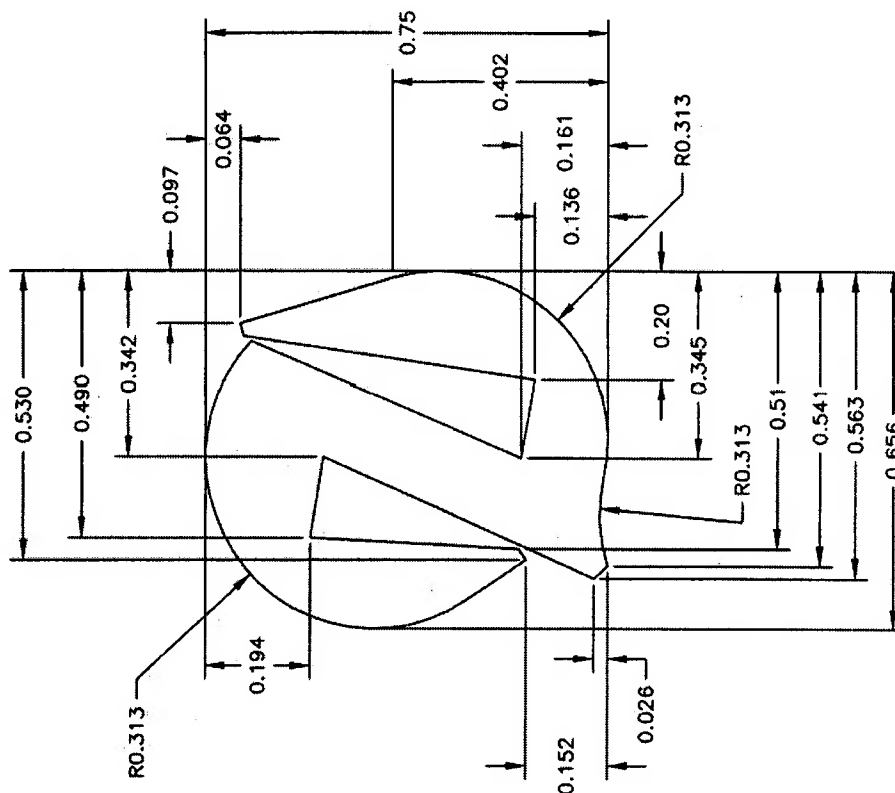
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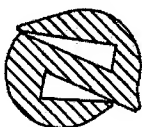


DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED KE	DRAWING NO. D2126	REV. C SHEET 1 OF 1
DATE 99.03.15		TITLE LOCKING SEAL	SCALE 3:1
A	92.03.16	NEW ISSUE	
B	98.12.01	REDRAWN; ADD PATTERN	
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	

RELEASED
49.03.15 KE



1:1 SCALE
DETAIL



D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **25702**

NOTES:
MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 04/24/2006

Customer : Dart Aerospace LTD

Customer P.O. # : P000000500

ACR W.O. # : 120599

Item # : 110750004

Item Description: # YAD - 2126 Locking Seal Extrusion

ACR Compound : F- 612

Date Shipped: 04/24/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)

Handwritten initials and date:
06/04/28